### adbrimasonry

an ADBRI company





## Australia's Leading Masonry Manufacturer

Adbri produces an innovative range of architecturally inspired concrete products for use in residential and commercial landscaping applications. This premium range of concrete retaining walls and garden edging products are proven performers and can be used to enhance your home.

Adbri has a retaining wall or garden edging solution for every landscaping project.

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# Your Retaining Wall Selection Guide

Look for these icons throughout the brochure



Natural Impressions® Duostone



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Natural Impressions® Flagstone



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Windsor<sup>™</sup> Stone



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**Hudson Stone** 



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Lawn Edge



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#### $Miniwall^{\scriptsize{\$}}$



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#### DID YOU KNOW ...

All of Adbri Masonry's retaining wall products can be used to create fire pits, however a minimum 500mm of clear distance between the flame and the rear of the block must be maintained at all times.



#### **Hudson Stone**



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#### Windsor™ Stone



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#### **Hudson Stone**



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#### DIY Concrete Sleeper



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#### **Hudson Stone**



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#### DIY Concrete Sleeper



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### Versawall®

The Versawall® system is a DIY dream with interlocking joints and stacking lugs making installation easier than ever before. Build vertical walls to 800mm without reinforcement or reach 1400mm high with engineering and No Fines Concrete.





Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.



Oatmeal Sunstone Charcoal

215mm 200mm

Versawall® Standard UnitNo. per m²12.5 unitsApprox. Weight20.75kgNo. per pallet60

215mm 200mm 390mm

Versawall® Corner Unit

No. per m² –

Approx. Weight 21.8kg

No. per pallet 60 (30 Left, 30 Right)

Right corner shown.

Available in left and right hand units.



Versawall® Capping UnitNo. per l/m3.3 unitsApprox. Weight8.5kgNo. per pallet144

- ✓ Traditional look with large rock face texture
- ✓ Specialty corner units and cap form a complete system
- Space saving, vertical construction
- ✓ DIY-friendly with lugs and joints for easier stacking



#### TIP

To finish walls, remove lugs from top course with bolster and glue down capping unit.

Scan to watch how.

Maximum Unreinforced Height - 800mm + cap (4 courses) or up to 1400mm + cap (7 courses) with No Fines Concrete

Consult your local council for all walls over 800mm in height



















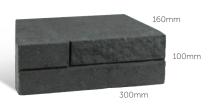
# Natural Impressions® Duostone

Duostone blocks are a fusion of ultra-modern smooth surfaces with the timeless appeal of textured natural stone to create beautiful walls. Choose Duostone for statement walls and enjoy this architectural feature in your home.



Graphite

Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.



Natural Impressions® Duostone Block

No. per m<sup>2</sup> 33.33 units
Approx. Weight 9.5kg
No. per pallet 168



Natural Impressions® Duostone Cap

No. per I/m 3.33 units
Approx. Weight 5.94kg
No. per pallet 216

- ✓ Each block features contrasting smooth and textured elements
- ✓ Highly desirable natural stone-like aesthetic
- ✓ Complementary colours including the ultra rich Graphite colour
- ✓ Create beautiful serpentine arcs as well as easy curves and straight walls

Maximum Unreinforced Height - 700mm + cap (7 courses) or up to 1500mm + cap (15 courses) with reinforcement Consult your local council for all walls over 800mm in height

















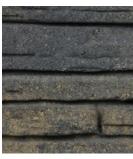


GARDEN STRAIGHT GARDEN STEPS EDGING WALLS BEDS

# Natural Impressions® Flagstone

These premium garden wall blocks replicate the beautiful look of natural stacked stone. The rear lip stacking system provides ease of installation, with the durability of concrete to deliver a superior result for your project.







Sandstone

Ironstone

Bluestone

Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.





#### Natural Impressions® Flagstone Block

No. per m<sup>2</sup> 33.33 units Approx. Weight 9.49kg No. per pallet 168

#### Natural Impressions® Flagstone Cap

No. per I/m 3.33 units
Approx. Weight 5.95kg
No. per pallet 216

- ✓ DIY blocks feature a 'rear lip' which makes them easy to stack
- ✓ Blended colours for a more natural stone look
- ✓ Varying face profiles mean walls take on a truly random, natural appearance
- ✓ Create beautiful serpentine arcs as well as easy curves and straight walls

Maximum Unreinforced Height - 700mm + cap (7 courses) or up to 1500mm + cap (15 courses) with reinforcement Consult your local council for all walls over 800mm in height















### **Versaloc**®

This dry stack walling system is an innovative solution for residential landscaping projects. No mortar is required and blocks easily stack on top of each other ensuring quick and easy wall construction.



Natural

Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.





Approx. Weight No. per pallet Jnit ' S units |

190mm 200mm 400mm

#### Versaloc® End Unit

 No. per m²

 Approx. Weight
 19.09kg

 No. per pallet
 96

 (48 Full, 48 Half)

190mm 200mm

#### Versaloc® Corner Unit

No. per m² 
Approx. Weight 15.38kg

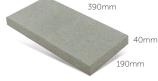
No. per pallet 72
(36 Left, 36 Right)

Right corner shown. Sold as a pair in left and right hand units.



#### Versaloc® Half End Unit

No. per m² Approx. Weight 9.01kg
No. per pallet 96
(48 Full,



#### Versaloc® Capping Unit

No. per I/m 2.56 units Approx. Weight 6.99kg No. per pallet 132

✓ Specialty corner end units and caps

✓ Budget friendly DIY wall

✓ Great for retaining soil



#### TIP

To finish walls, remove lugs from top course with bolster and glue down capping unit.

48 Half)

Scan to watch how.

Maximum Unreinforced Height - 600mm + cap (3 courses) or up to 1200mm + cap (6 courses) with reinforcement

Consult your local council for all walls over 800mm in height















### Miniwall®

Create curves, straight walls and full circles with this light weight, DIY-friendly garden block. Miniwall has a finished, split face texture on both faces of the block which means you can create walls, edges and circles that look good from every angle.





Oatmeal

Charcoal

Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.



#### Miniwall® Standard Unit

No. per m<sup>2</sup> 50 units (solid wall)

Approx. Weight 7.4kg No. per pallet 216

- ✓ Easily build your own straight, curved or circular walls
- ✓ Textured finish on both faces of the block
- ✓ Stack blocks together using landscape grade adhesive between courses
- ✓ No capping unit required to finish the wall



















## Windsor<sup>™</sup> Stone

Create retaining and garden walls to 1 metre in height without reinforcement with DIY friendly Windsor Stone blocks. With a rear lip locking system to make stacking blocks even easier, you can effortlessly build great looking concave, convex and curved walls.



Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase



Windsor<sup>™</sup> Stone Standard Unit 26 units No. per m<sup>2</sup> 13.8ka Approx. Weight 120 No. per pallet

- ✓ Crunched stone-like face texture for natural aesthetic appeal
- ✓ Each block includes rear locking lip for easy DIY building.
- ✓ Build unreinforced walls to 1040mm (seek council approval)

















## Hudson Stone

Hudson Stone is an attractive, DIY friendly garden edging block which is perfect for creating garden beds and borders. These easy to handle blocks simply stack on top of one another to create curved or straight walls up to 300mm high, ideal for separating your lawn from the garden edge







Charcoal

Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.



Hudson Stone Standard Unit
No. per l/m 5 units
Approx. Weight 4.7kg
No. per pallet 240

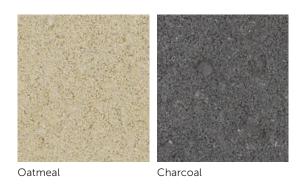
- ✓ Compact, light and easy to install
- ✓ Create concave, convex, serpentine or straight walls
- ✓ Effective for small edges, tree circles and separating the lawn from garden beds





# Lawn Edge

Separate your lawn from the garden bed, stop turf runners from creeping into your plants and create well defined zones with this easy to install, light-weight edging brick.



Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase.



- ✓ Versatile DIY-friendly garden edging unit for use in home gardening projects
- ✓ Separate the lawn from the garden bed
- ✓ Lay two ways for high edge or mowing strip
- ✓ Lay 2 units together to create a channel or gutter through your garden









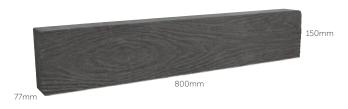


# DIY Concrete Sleeper

The DIY Concrete Sleeper is a DIY friendly low height garden wall, perfect for edging, planter boxes, mowing strips, low height retaining walls and light pedestrian paths.



Due to natural variations in the raw materials we use, colours may vary from batch to batch. Always sight a physical sample before purchase



#### DIY Concrete Sleeper

No. per m² 8.33 units Approx. Weight XXXkg No. per pallet 56

- ✓ Build garden walls to 750mm high
- ✓ Use the sleeper as a low-cost post
- Quick and easy to build
- ✓ Light pedestrian paths



## Torpedo™ Base Block

The Torpedo™ Base Block is the quickest and easiest way to take the guesswork out of wall construction by providing a simple and time saving method for creating durable and level foundations.

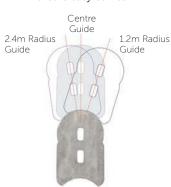
Torpedo $^{\text{™}}$  use with straight wall



Torpedo™ use with curved wall



Create easy curves





#### $\mathsf{Torpedo}^{\scriptscriptstyle\mathsf{TM}} \; \mathsf{Base} \; \mathsf{Block} \; \mathsf{Standard} \; \mathsf{Unit}$

No. per I/m 2.5 units Approx. Weight 21.28kg No. per pallet 72

- ✓ May replace the need for roadbase and compaction in unreinforced walls
- ✓ Saves money usually wasted burying the first course
- ✓ Suitable for use under any segmental block wall system
- ✓ Reduce challenges with screeding and levelling
- Straight Retaining Walls and Curved Retaining Walls (Concave and Convex)
- ✓ Lay Torpedo<sup>™</sup> blocks onto cement stabilised sand and tap level





# How to Build a Retaining Wall







Before you commence any retaining wall project over 800mm in height, please check your local council specific requirements.

Council regulations may require walls over a certain height to be designed and certified by a qualified engineer.

#### YOUR CHECKLIST

- Safety gear (breathing, hand and eye protection)
- ✓ Wheel barrow
- ✓ Shovel
- Tape measure
- ✓ String line

- ✓ Pegs or stakes
- ✓ Spirit level
- ✓ Walling blocks
- ✓ Plate compactor
- ✓ Broom/Brush

- ✓ Drainage agpipe
- Crushed roadbase (for base)
- ✓ Sand (for base)
- ✓ Brick saw (for cutting block)
- ✓ 10-20mm drainage aggregate (for backfill)

### General Step by Step Guide

Flexible Base (using either compacted roadbase or Torpedo™ blocks)
Wall installation may vary from product to product

#### STEP 1 Marking Out

Using marking paint and string line, mark out the line of your wall.



#### STEP 2 Excavation

Remove soil and turf to excavate trench.

TIP

Always call Dial Before You Dig on 1100 before excavating.



#### STEP 3 Preparing the Footing

Bring in roadbase and compact before screeding a sand and cement mix bed.



#### STEP 4 Laying the First Course

Start at either the lowest point, or the most visible section of your wall.

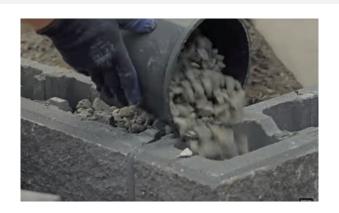
Place blocks and check for level side to side and front to back.



#### STEP 5 Infill and Backfill with Aggregate

When using cored blocks it's vital you infill the cores in each block with free draining aggregate like blue metal.

You must also backfill with the same aggregate behind your wall to form a drainage column.



#### STEP 6 Drainage agpipe

It's imperative your wall does not have water pressure massing behind it.

Install a drainage agpipe and divert water away from back of wall.



#### STEP 7 Laying subsequent courses

Continue laying blocks and be sure to remove debris from top and bottom of blocks with a brush and check for level.

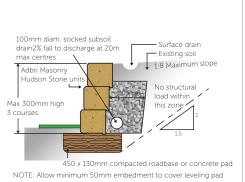


#### STEP 8 Finishing the wall

Finish the wall neatly with wall caps where required. Bring in soil to finish behind the wall



# Typical Installation Details



Adbri Masonry
Manor Stone units

Surface drain

Existing soil

100mm diam. socked subsoil
drain 2% fall to discharge at 20m max centres

Max 600mm high 6 courses

No structural load within this zone

150mm compacted roadbase or concrete pad

NOTE: Allow minimum 50mm embedment to cover leveling pad

Adbri Masonry Meadow Stone
units and cap

100mm diam.
socked subsoil
drain 2% fall to
discharge at 20m
max centres

Aax 750mm high
i courses + cap

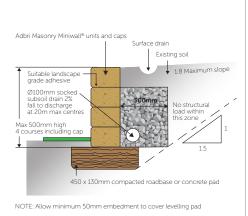
No structural
load within
this zone

 $400\ x\,150 mm$  compacted roadbase or concrete pad NOTE: Allow minimum 50mm embedment to cover leveling pad

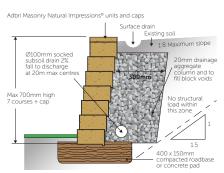
Hudson Stone

Manor Stone

Meadow Stone

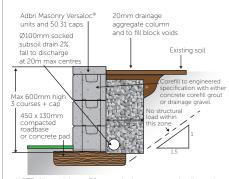


Miniwall®



NOTE: Allow minimum 50mm embedment to cover levelling pad

Natural Impressions® Duostone and Flagstone

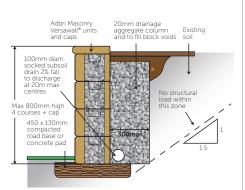


NOI E: Allow minimum 50mm embedment to cover leveling pad-For low non-structural walls see Versaloc® Walling System Brochure for more information.

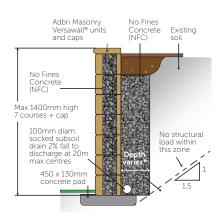
Versaloc®

#### **NOTES**

- All cross sectional diagrams are not to scale
- All retaining walls are designed to CMAA document .MA53 (Segmental Concrete Gravity Retaining Walls Design and Construction Guide).
- · All retaining walls shall comply with AS 4678 Structure Classification A.
- These diagrams are only applicable to retaining walls that incorporate an impermeable surface membrane and drainage system such that there can be no ingress of any water into the soil behind the retaining wall.
- These diagrams are applicable to cuts in insitu soils. The diagrams are not applicable to cohesive fill.
- All retaining walls are designed for an imposed surcharge load of 2.5 kPa. If imposed loads greater than 2.5 kPa are expected, these designs will not be appropriate.
- Levelling pad: a levelling pad may consist of compacted material (5% cement stabilised crushed rock) for wall heights up to 800mm. Walls over 800mm high must use 20MPa concrete for the levelling pad.
- This design information is a guide only. For walls exceeding the nominated heights as above, please refer to the Retaining Wall Systems Technical Brochure. Walls exceeding maximum heights shown will need to be designed and certified by a qualified engineer. Please consult your local council to confirm if you require council approval for your proposed retaining wall.



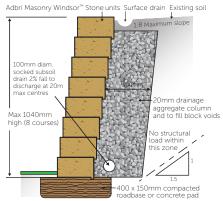
NOTE: Allow minimum 50mm embedment to cover levelling pad



NOTE: Allow minimum 50mm emb Always seek engineering advice for walls exceeding maximum unreinforced height
\* Dependent on height & soil conditions. Refer to Adbri Technical

Retaining Wall brochure for required backfill of No Fines Concrete

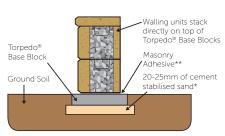
Versawall® - No Fines



NOTE: Allow minimum 50mm embedment to cover leveling pad

Windsor™ Stone

#### Versawall®



- \* Cement stabilised sand can either be purchased pre-mixed or simply mix in 5% dry cement into your bedding sand
- \*\* Masonry adhesive is required for units without 'rear lip' systems Max unreinforced heights will be dependent on individual product specifications

#### Torpedo® Base Block







AdbriMasonryAus





adbrimasonry

1300 365 565 | www.adbrimasonry.com.au | enquiries@adbri.com.au

Free pallet collection service freecall 1800 674 961 or drop pallets back to place of purchase or lodge your pallet pick up online at adbrimasonry.com.au

Pallets remain Adbri Masonry property. Please telephone us for collection of pallets and keep pallets empty and stacked in a safe and accessible area for collection.

Landscape Solutions Retaining Walls (South Queensland) - April 2023 - ABM1040 Adbri Masonry Pty Ltd | ABN: 31 009 687 521

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